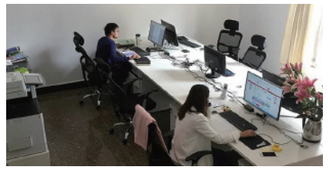
COMPANY PROFILE

公司简介

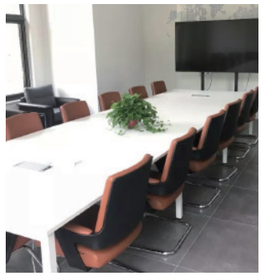
张家港普斯达机械有限公司是一家专业从事塑料机械研发，生产，和销售的快速发展的企业，公司通过引进国内外先进技术，注重研发改造，不断开发新产品，目前公司主要产品有：各种挤出机/管/片/型材/板材生产线，塑料回收机，破碎撕碎机，磨粉机混合机等等。
我们努力在未来的技术和服务上实现自我完善，更致力于为客户创造和提供真正有价值的最佳产品，用一流的技术，一流的产品和一流的服务与客户并肩迎接美好的未来。
本公司生产的机器具有良好的质量和及时到位的售后服务，在国内外市场上，先后出口到美国，德国，俄罗斯，西班牙，加拿大，中东，东南亚，南美等多个国家和地区，创造了良好的销售业绩和良好的反馈。

Zhangjiagang PLASTAR Machinery Co.,Ltd. was established in 2009 and found by a group of professional, passionate & responsible people who have long time experience in plastic machine manufacturing industry, from the date of its establishment, PLASTAR company team always believe that excellent machine quality, reasonable price, professional and fast service is the basis for our survival and development. Therefore, PLASTAR company apply and keep very strict rules on product quality. At the same time, we keep trying to save production cost to provide better price for our customers. And, we also pay much attention to service, we consider service as important as machine quality, we continuously train our service stuff, improve their service ability and service attitude, so that this team can provide in time and professional service to each of our customers around the world.











CATALOGUE

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PET flake washing and recycling line

18 **PP、PE薄膜回收清洗生产线**
PP、PE Film washing and recycling line

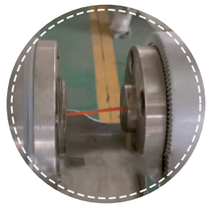
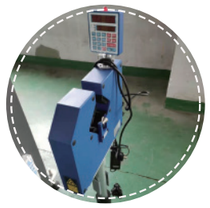
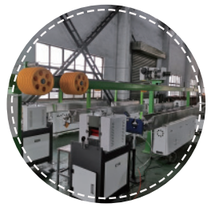
19 **SJ系列单螺杆塑料挤出机&SJSZ系列锥形双螺杆塑料挤出机**
SJ series single screw plastic extruder & SJSZ series conical twin screw plastic extruder

20 **SHR系列高速混合机**
SHR series high-speed mixer

21 **其他辅机**
Other auxiliary machine

3D FILAMENT PRODUCTION LINE
AFE-45 3D打印丝耗材挤出生产线



设备简介 INTRODUCTION OF EQUIPMENT

该设备主要用于大批量生产各种材料的3D打印丝耗材，可根据客户的特殊材料及要求订做不同配置的生产线。

The equipment is mainly used for mass production of various materials of 3D printing filament, according to the special materials and requirements of customers to customize different configuration of production line.

适用材料 APPLICABLE MATERIAL

PLA/ABS/PVA/PETG/PEEK/ASA/CARBON FIBER/GLASS FIBER等（PLA/ABS/PVA/PETG/PEEK/ASA/carbon fiber/glass fiber etc.）






主要技术参数 Main technical parameters

型号 Model No.	螺杆直径 Screw Size	长径比 Screw L/D	主机功率/总功率 Motor Power	线径范围 Filament Size	线径精度 Size Tolerance	产量 Capacity
PSD-35	35mm	28:1	7.5/25kw	1.75-3.0mm	±0.02mm	10-15kg/h
PSD-45	45mm	28:1	11/30kw	1.75-3.0mm	±0.02mm	18-25kg/h

MINI EXPERIMENTAL 3D PRINTING FILAMENT PRODUCTION LINE
AFE-25 小型试验型3D打印丝生产线



设备简介 INTRODUCTION OF EQUIPMENT

本机主要用于3D打印耗材的研究试验，也可以直接生产常规的3D打印耗材，如PLA，ABS，PETG等。实验室3D打印丝挤出生产线优点：挤出稳定，塑化效果好，温度控制精度高，线材公差小，操作方便。

This machine is mainly used for researching and testing of 3D printing filament. It can also produce conventional 3D printing filament, such as PLA, ABS, PETG, etc.Advantages of laboratory 3d printing filament extruder line: stable extruding, good plasticizing effect, high precision of temperature control,low tolerances of filament and convenient operation.

适用材料 APPLICABLE MATERIAL

PLA/ABS/PVA/PETG/PEEK/ASA/CARBON FIBER/GLASS FIBER等（PLA/ABS/PVA/PETG/PEEK/ASA/carbon fiber/glass fiber etc ）





主要技术参数 Main technical parameters

型号 Model No.	产量 Capacity	电机功率 Motor Power	直径范围 Filament Size	设备长度 Length of equipment	线径精度 Size Tolerance
PSD-16	0.5-1kg/h	0.5kw	1.75-3mm	2.2m	±0.05mm
PSD-25	0.5-1kg/h	0.75kw	1.75-3mm	2.5m	±0.03mm
PSD-28	3-5kg/h	1.2kw	1.75-3mm	2.5m	±0.03mm

PVC PROFILE AND WOOD PLASTIC EXTRUSION LINE
PVC异型材及木塑挤出生产线

设备简介 INTRODUCTION OF EQUIPMENT

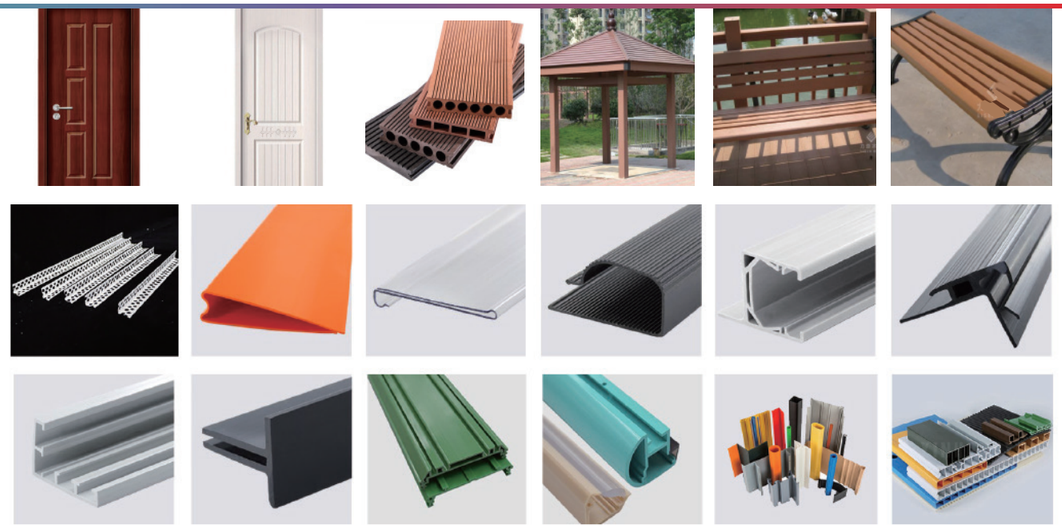
该生产线可应用于PVC型材，例如：阴阳护角线，天花板，装饰板，地板，屋檐口，板材，窗户，门边框和门板。

The production line can be applied to PVC profiles, such as: internal and external corner protectors, ceiling, decorative panels, floors, eaves, panels, windows, door frames and door panels.

主要技术参数 Main technical parameters

型号 Model No.	最大板材宽度 Max width of board	牵引速度 Drawing speed	主机功率 Main engine power	最大挤出量 Max Output
AFP-51/105	250MM	0.5-5m/s	18.5kg	80-120kg/h
AFP-55/110	350MM	0.5-5m/s	22kw	120-150kg/h
AFP-65/132	600MM	0.5-5m/s	37kw	150-250kg/h
AFP-80/156	1200MM	0.5-5m/s	55kw	250-400kg/h

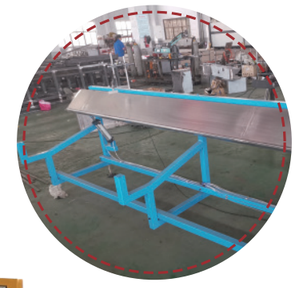




特性 CHARACTERISTIC

1、锥形双螺杆挤出机，适用于生产PVC材料
2、通过更换模具，同一生产线可以生产多种不同PVC制品
3、辅机设备:混合机，模具，真空定型台，牵引机，切割机和堆放架

1. Conical twin-screw extruder, suitable for the production of PVC materials
2. By changing the mold, the same production line can produce a variety of different PVC products
3. Auxiliary equipment: mixer, mold, vacuum setting table, tractor, cutting machine and stacking frame



PARALLEL TWIN SCREW PLASTIC GRANULATOR
平行双螺杆塑料挤出造粒机



产品适用范围 APPLICATION SCOPE OF THE PRODUCT

造粒：PET瓶片造粒、PP、PE、PVC、ABS、PLA 等回收造粒 Recycling PET bottle、PP、PE、PVC、ABS、PLA Pelleting.

填充改性：如PE、PP、ABS、PC、EVA等填充$CaCO_3$、TALC、TIO2等 Filling modification: such as PE, PP, ABS, PC, EVA filling $CaCo_3$, TALC, TiO2, etc

橡塑共混、塑料合金：如PC+ABS、PA+EPDM、PBT+PET、PP+NBR等 Mixed rubber and plastic, plastic alloy: such as PC+ABS, PA+EPDM, PBT+PET, PP+NBR, etc

色母粒：如PE、PP、ABS、PC、EVA、PET等 Master batch: such as PE, PP, ABS, PC, EVA, PET, etc

阻燃母粒、可降解塑料、抗静电母料、母粒等 Flame retardant master batch, degradable plastics, antistatic master batch, master batch, etc

玻纤（碳纤）增强，如PA、PP、PC、ABS、PBT、POM+玻纤 Glass fiber (carbon fiber) reinforced, such as PA, PP, PC, ABS, PBT, POM+glass fiber

电缆料，PE、PP、EVA、PVC、XLPE Cable raw material, PE, PP, EVA, PVC, XLPE

主要技术参数 Main technical parameters

型号 Model No.	螺杆直径 D(mm)	螺杆长径比 Motor Power	螺杆转速 r/min	主电机功率 P(KW)	螺杆扭矩 T(N.M)	扭矩等级 T/A³	典型作业产能 Q(kg/h)
AF-16A	15.6	28~40	600	1.1/2.2	17	5.0	2~10
AF-20A	21.7	28~40	600	4/5.5	86	5.2	3~15
AF-36A	35.6	28~52	500	11/15	138	5.1	20~60
AF-36B	35.6	28~60	500/600	18.5/22	141	5.2	20~100
AF-36D	35.6	28~60	800	22/37	212	7.9	110~200
AF-50A	50.5	28~60	500	45/55/75	413	5.2	80~150
AF-50B	50.5	28~60	400/500/600	45/55/75	420	5.3	120~280
AF-52B	51.4	28~60	400/500/600	45/55/75	420	5.3	120~280
AF-52D	51.4	28~60	800	55/75	430	5.4	225~375
AF-65A	62.4	28~60	500/600	55/75/90	860	6.1	150~380
AF-65B	62.4	28~60	400/500/600	90/110	825	5.9	200~500
AF-65D	62.4	28~60	800	110/132	1432	10.3	350~600
AF-75A	71	28~60	500/600	90/110/132	1210	5.6	300~550
AF-75B	71	28~60	400/500/600	110/132/160	1222	5.7	300~800
AF-75D	71	28~60	800	160/220	2292	10.6	500~1000
AF-85B	81	28~60	400/500/600	160/220/280	2567	8.2	480~1000
AF-95B	93	28~60	400/500/600	250/280/315	4202	8.9	750~1400

COLD-CUTTING TYPE PELLETIZING LINE
冷切拉条造粒生产线

性能与结构 Performance and structure

单台造粒组设备由以下产品组成:第一部分有传动系统:挤压系统:过滤系统:成型系统:冷却系统:切粒系统:储存系统组成。齿轮箱:我们采用的是高强度合金钢经渗碳淬火磨齿加工,齿轮精度高,硬度高,使用寿命长。
用途在日常生活中,随时随地可见废旧塑料如:PP 、PE 、PET . PS 、ABS 、PC农地膜、方便袋、编织袋、塑料桶、电脑壳、盆、管盖及其他很多塑料制品。都可加工成目前塑料行业紧缺畅销的塑料再生颗粒,重新回到生产塑料制品中去,再次实现利用价值。用再生粒子可吹膜、注塑、吸管、拉丝、生产打包带、挤出型材等有关塑料制品。

Granulation equipment consists of a single group composed of the following products:The firstpart of a drive: Extrusion systems, Filters, Forming system, Cooling system,Pelletizing,systems,storage systems. Gearbox: we use high-strength alloy steel carburized gear grinding machining,precision gears, high hardness, long service life.
In everyday life, such as waste plastics visible anywhere: PP ,PE, PET, PS, ABS, PC mulch,convenient bag, woven bags,plastic buckets, computer shell, pots, pipe caps and any otherplastic products. Can be processed into the current shortage of selling the plastics industryplastics recycling particles back to the production of plastic products go, again achieved value inuse.Particles can be recycled blown film, injection molding, straws, drawing, production packingtape, extruded profiles and other related plastic products.



主要技术参数 Main technical parameters

项目 Project	SL-Z-65-60	SJZ-Z-90-100	SJL-Z-90-120
主机型号 Mainframe model	SJ-65	SJ-90	SJ-120
切粒规格 Granule size （r/min）	ϕ3×3	ϕ3×3	ϕ3×3
切粒速度 Speed （r/min）	400×200	400×200	400×200
最大量产 Max output （kg/h）	80-120	150×300	200-450
送料冷却方式 Cooling type	风送风冷 Wind delivery air-cooled	风送风冷 Wind delivery air-cooled	风送风冷 Wind delivery air-cooled
总功率 Total power （kw）	47.37	59.5	106
总重量 Gross weight （kg）	3800	4000	4400
外形尺寸 Overall size （m）	10×2.5×3	10×2.5×3	12×2.5×3

HOT-CUT PELLEFIZING LINE
热切造粒生产线

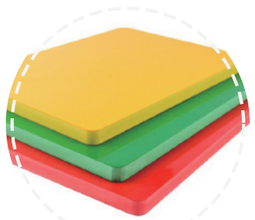


主要技术参数 Main technical parameters

项目 Project	SJSZ51	SJSZ65	SJSZ80	SJSZ92
螺杆规格 Screw（mm）	51-105	64-132	80-156	92-188
颗粒规格 Granule (mm)	ϕ3-ϕ10	ϕ3-ϕ10	ϕ3-ϕ10	ϕ3-ϕ10
主电机功率 Main motor （Kw）	30	37	55	110
生产能力 Output （kg/h）	100-120	220-260	320-450	540-800

PVC CRUST FOAM BOARD EXTRUSION LINE
PVC结皮发泡板材生产线









特点及用途 Features and uses

PVC结皮发泡板材，具有隔音、吸音、隔热、保温等性能。板质具有阻燃性，能自熄不虞火灾，可以安全使用。各系列产品都有防潮、防霉、不吸水的性能，而且防震效果好。各系列产品经耐候配方制成后，其色泽可长久不变，不易老化。本产品质地轻，储运、施工方便。本产品使用一般木材加工工具即可施工。可像木材一样进行钻、锯、钉、刨、粘等加工。可适用于热成型，加热弯曲及折叠加工。可根据一般焊接程序焊接，亦可与其它PVC材料粘接。本产品其表面光滑，亦印刷。(印刷前需擦拭干净表面)。

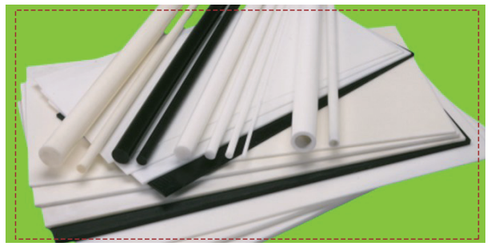
PVC sheet with the skin foaming, with sound insulation, sound absorption, heat insulation, heat preservation and other properties. The board has flame retardant, can self extinguish fire, can be used safely. All series of products have moisture-proof, mildew proof, water absorption performance, and good shock resistance effect. After the products are made with weather resistant formula, their color can be constant for a long time and not easy to aging. The product is light in quality, convenient for storage, transportation and construction. This product can be constructed by using general wood processing tools. It can be used for drilling, sawing, nailing, planing, sticking and other processing like wood. It can be used for hot forming, heating bending and folding. It can be welded according to general welding procedure, and can also be bonded with other PVC materials. The product has a smooth surface and is also printed (Wipe the surface before printing).

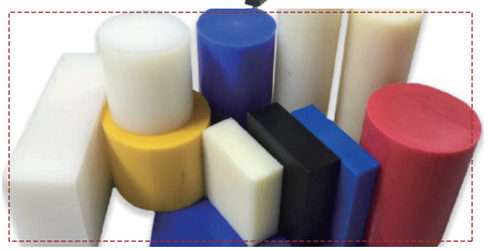
主要技术参数 Main technical parameters

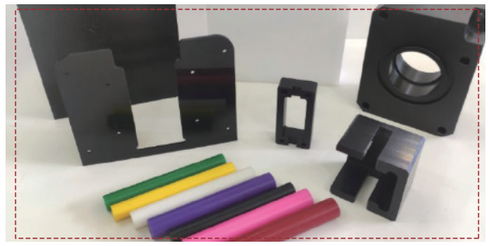
型号 Model No.	挤出机 Extruder	制品宽度 Width	制品厚度 Thickness	挤出量 Capacity
AFEMB-1220	SJSZ80/156	1220mm	＜25mm	350KG
AFEMB-1830	SJSZ92/188	1830mm	＜25mm	＜800KG

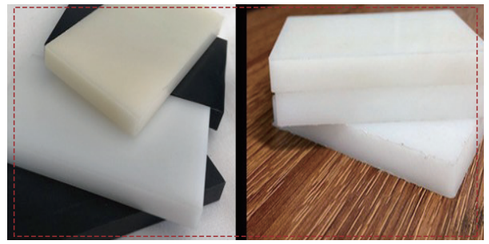
POM BOARD/ROD EXTRUSION MACHINE LINE
POM板材棒材挤出生产线











特点及用途 Features and uses

该设备专用于超厚板的生产，配置相应的主机和辅机，可生产厚度从25mm-300mm，宽度3000mm的板材，产品适用于衡床垫板、注塑产品和塑胶玩具的模型制造。

The equipment is dedicated to the production of ultra-thick board or rod, installed with the main extrudert and auxiliary machines, which can produce board from 25mm-300mm in thickness and 3000mm in width. The products are suitable for the model manufacturing of balance bed washers, injection products and plastic toys.

主要技术参数 Main technical parameters

型号 Model No.	主机 Extruder	主电机功率 Extruder Motor Power	最大挤出量 Max output	生产线长度 Machine length
AF-35P	35/28	3kw-5.5kw	8-10kg/h	10m
AF-45P	45/28	5.5-11kw	20-25kg/h	10.5m
AF-65P	65/28	15-37kw	50-80kg/h	12m

TPU/PVC/PU MEDICAL TUBE EXTRUSION LINE/MEDICAL HOSE PRODUCTION LINE

TPU/PVC/PU医用管挤出线/医用软管生产线

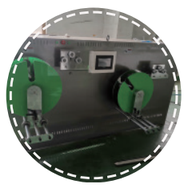
产品描述 Product Description

1.透明管挤出设备可用于生产各种软、硬树脂和塑料，包括PE、ABS、AS、EVA、PA、PC、PEI、POM、PP、PMMA、TPU、PS等。
2.挤出生产线可用于制造单、多流明管、多色管、单、多层片材、再生材料、混色颗粒及各种特殊设计的管材。
3.医疗器械、电子工业、汽车制造、建筑管道和实验室等领域

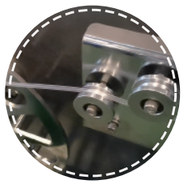
1.Hyaloid canal Extruding Equipment can be used to manufacture most of soft and hard resin and plastics,including flexible and rigid PE,ABS,AS,EVA,PA,PC, PEI,POM,PP,PMMA,TPU,PS etc.
2.The extruding line can be used to manufacture single and multi-lumen tube,multicolor tube,single and multi-layer sheets,recycled materials and mixed color granulates,and all kinds of special designed tubings.
3.Apply to various fields such as medical device,electronic industry,automobile manufacturing,and construction pipe line and laboratory.













应用广泛
widely



多种颜色
colorful



回弹性好
resilience



环保再生
regenerate

主要技术参数 Main technical parameters

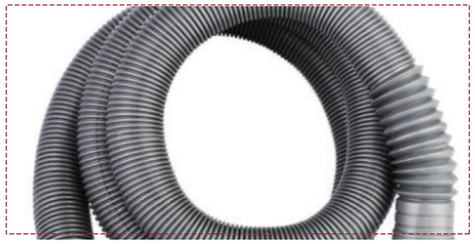
型号 Model	长径比 (L/D)	主机功率 Driving Power	产量 Capacity（kg/h）
AFE-25M	25:1	0.75-2.2KW	1-3KG
AFE-30M	25:1	5.5KW	10KG
AFE-45M	25-33:1	7.5-22KW	50-150KG
AFE-65M	25-33:1	22-90KW	60-250KG
AFE-90M	25-33:1	37-185KW	180-550KG
AFE-120M	25-33:1	75-280KW	320-800KG

PE/PVC SINGLE & DOUBLE-WALL CORRUGATED PIPE EXTRUSION LINE

PE/PVC单、双壁波纹管生产线











特点及用途 Features and uses

该机主要以PVC、PP、PE为原料生产小口径单壁波纹管。通过相应的模具一次成型内外光滑，波纹均匀的波纹管产品。电线电缆穿线管，洗衣机排水管、吸尘器管、通风管等。精心研制4-6.7mm等小口径汽车线用波纹管，填补了国内空白。

The machine mainly uses PVC, PP, PE as raw materials to produce small diameter single wall bellows. The corrugated pipe products with smooth inside and outside and uniform ripple can be formed by the corresponding mold at one time. Wire and cable threading pipe, washing machine drainage pipe, vacuum cleaner pipe, ventilation pipe, etc. Elaborately developed 4-6.7mm and other small diameter corrugated pipes for automobile line, filling the domestic blank.

主要技术参数 Main technical parameters

型号 Model	模块对数 Die Block（couple）	生产管径范围 Production Pipe Range（mm）	生产速度 Production Speed（m/min）	产量 Capacity（kg/h）
XS-25	44	8-25	4-10	8
XS-32	44	16-32	2-7	30
XS-63	44	20-63	1-6	60

PP、PE、PS、ABS、PVC SHEET EXTRUSION LINE
PP、PE、PS、ABS、PVC塑料片板材挤出生产线

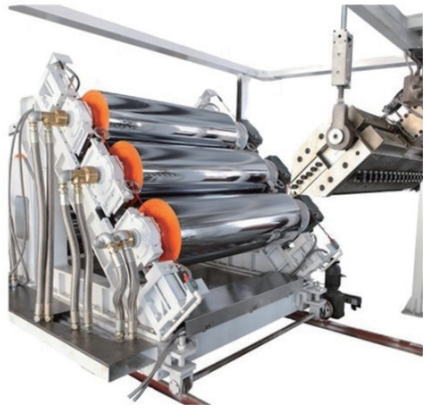
特点及用途 Features and uses

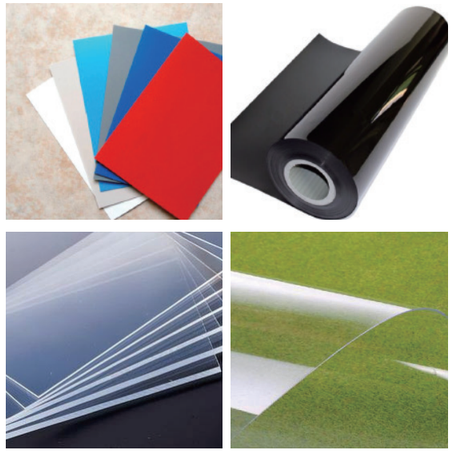
螺杆采用特殊混料功能及高塑化能力设计，确使塑料融化，色泽均匀、押出量高。衣架型模头采用特殊双节流设计，使板材厚薄调整更为精准。温度控制±1℃可精确控制塑化过程及板材厚薄，平整性。成型辊筒平台采用垂直式或45°倾斜布置可自由升降，在厚板薄板操作过程中提供更多选择性，提高板材品质。成型辊筒回路冷却系统，配合模温控制机精确控制压棍轮温度，使板材厚薄均匀。切片机切割板材长度及数量精准。卷收台装置，采用高级转矩马达，配合四轴自动张力控制，能随意调整速度及卷收张力以达到薄板卷收平整的目的，配合分切置可以自由设定所需的产品宽度，本机装配有自动计米器可设定产品长度。

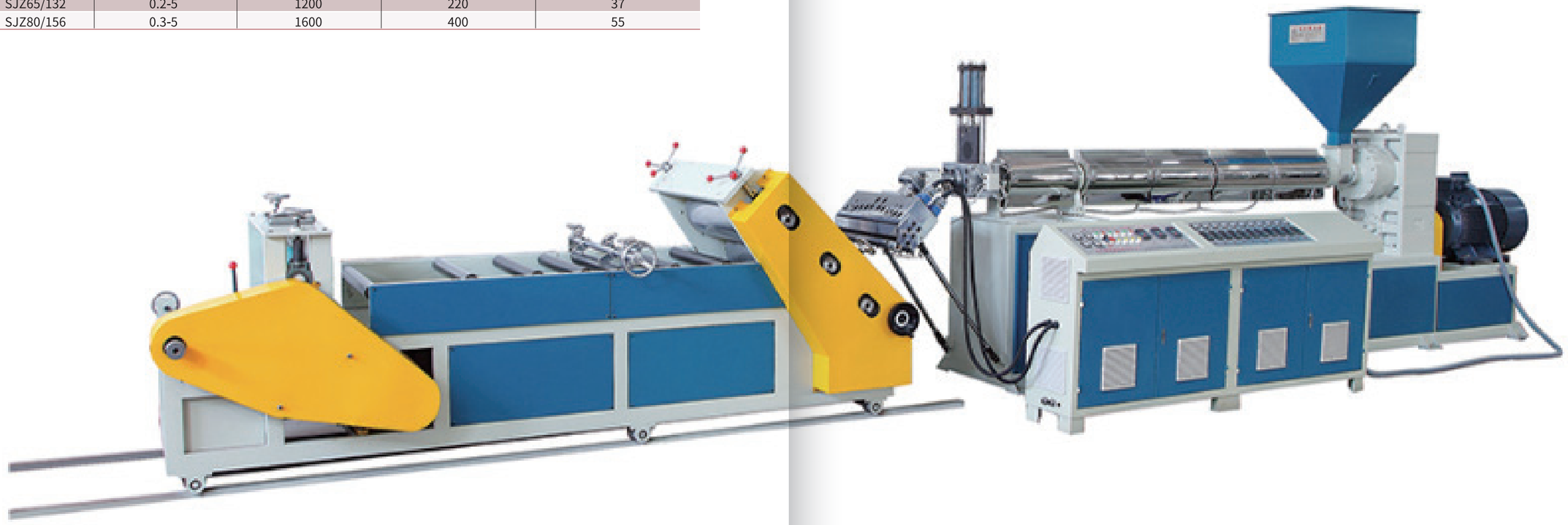
The screw is designed with special mixing function and high plasticizing ability to ensure the melting of plastics, uniform color and high extrusion quantity. The coat hanger die adopts special double section design, which makes the adjustment of plate thickness more accurate. temperature control ± 1 °C can accurately control the plasticizing process, sheet thickness and flatness. The forming roller platform is vertical or 45 ° The inclined arrangement can lift freely, providing more selectivity in the operation of thick plate and thin plate, improving the quality of plate. Forming roller loop cooling system, with mold temperature control machine to accurately control the temperature of the roller, so that the thickness of the plate is uniform. The length and quantity of slicer cutting plate are accurate. The winder is equipped with advanced torque motor and four axis automatic tension control. It can adjust the speed and tension at will to achieve the purpose of flat sheet rolling. It can set the required product width freely with slitting device. The machine is equipped with automatic meter to set the product length.

主要技术参数 Main technical parameters

型号 Model	厚度 Thickness（mm）	片材最大宽度 Max width of sheet（mm）	产量 Capacity（kg/h）	主机功率 Main Motor power（kw）
SJZ51/105	0.2-1.2	800	120	18.5
SJZ65/132	0.2-5	1200	220	37
SJZ80/156	0.3-5	1600	400	55

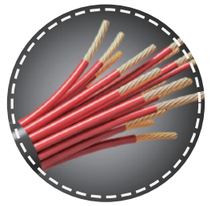




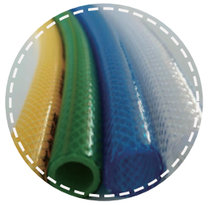


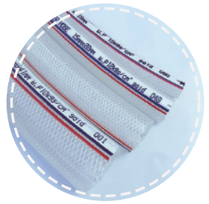
REINFORCED HOSE /CLADDING PRODUCTION LINE
增强型软管/包覆生产线











主要技术参数 Main technical parameters

型号 Model	挤出机 Extruder	规范范围 Dlameter Range（mm）	产量 Output（kg/h）	装机功率 Installed Power（kw）
HDF45	SJ45/30	Φ6-Φ16	20-40	35
HDF55	SJ55/30	Φ8-Φ25	30-60	42
HDF65	SJ65/28	Φ12-Φ50	40-80	50
HDF75	SJ75/30	Φ20-Φ50	60-110	65

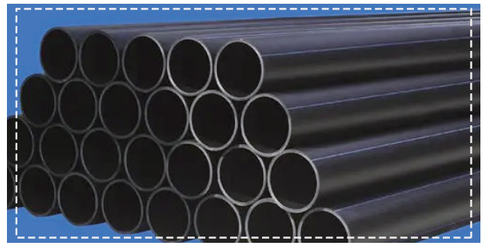
PVC PIPE EXTRUSION LINE
PVC管材挤出生产线

特点及用途 Features and uses

一模四出PVC线管、供水管生产线可降低设备投入成本、厂房投入成本和生产投入成本，大大提高产量。以锥形65主机来生产，轻松的达到5.5-6.5吨/日。Φ16≥8-10米/分钟。
一出四生产线含主机Φ65锥形、一出四模具、一出四冷却定型台、一出四牵引机、一出四切割机、一出四翻料架。

4 cavity PVC electrical tube, water supply pipe extrusion line can extrude four pipes at same time on one machine. This line can save investment cost in factory building and production, which increase the capacity a lot and reduce production time. SJSZ65 conical twin-screw extruder can easily reach 5.5-6. 5ton/per day, the production speed take 16mm as example can get more than 8-10m/min.
The whole line is composed of conical twin screw extruder p65mm, 4 cavity mould, 4 cavity cooling calibration tank, 4 station haul off,4station cutter, and 4 station tipping table.











PET FLAKE WASHING AND RECYCLING LINE
PET瓶片清洗生产线









主要技术参数 Main technical parameters

型号 Model	生产能力（kg/h） Production Capacity	装机功率（kw） Installed Power
PET-300	300-400	70
PET-500	500-600	95
PET-1000	800-1200	170
PET-2000	1500-2000	210

PP、PE FILM WASHING AND RECYCLING LINE
PP、PE薄膜回收清洗生产线







主要技术参数 Main technical parameters

型号 Model	生产能力（kg/h） Production Capacity	装机功率（kw） Installed Power
PE300	300-400	85
PE500	500-600	110
PE1000	800-1200	190

SJ SERIES SINGLE SCREW PLASTIC EXTRUDER
SJ系列单螺杆塑料挤出机



设备简介 INTRODUCTION OF EQUIPMENT

本机主要供挤制软、硬聚氯乙烯、聚乙烯等热塑性塑料之用，它与相应的辅机（包括成型机头）配合，可加工多种塑料制品，如膜、管、棒、板、丝、带、电缆绝缘层及中控制品等，亦可用于造粒。本机设计先进、产量高、塑化好、能耗低，采用硬齿面齿轮传动，具有噪音低、运转平稳、承载力大、寿命长等特点。

This set can be used for extruding thermo-plastics like soft or hard polyvinyl chlorid(PVC) and polystyrene(PE). Coordinated with the appropriate auxiliary machine (Including the head of former), it can produce many kinds of plastic products such as film pepe, braid, belt as well as granule.
This set is advanced in design, high in output, good in plsticization and low in energy consumption. The involute gear driving is characterized by low noise, stable working, big bearing capacity and long service life.

主要技术参数 Main technical parameters

型号 Model	长径比 (L/D)	产量 Capacity（kg/h）	螺杆转速 Speed（r/min）	驱动功率 Drive Power（kw）	中心高 Center Height（mm）
SJ-25	25/1	1-3	20-120	0.75-2.2	1000
SJ-30	25/1	10	20-180	5.5	1000
SJ-45	25-33/1	50-150	20-150	7.5-22	1000
SJ-65	25-33/1	60-250	20-150	22-90	1000
SJ-75	25-33/1	200-350	20-150	55-110	1100
SJ-90	25-33/1	180-550	20-110	37-185	1000-1100
SJ-120	25-33/1	320-800	20-90	75-280	1000-1250
SJ-150	25-33/1	400-1200	20-75	90-355	1000-1300

SJSZ SERIES CONICAL TWIN-SCREW PLASTIC EXTRUDER
SJSZ系列锥形双螺杆塑料挤出机

SJSZ系列性形双螺杆挤出机，配以相应的模具和辅机，可将各种热塑料特别是硬聚就乙诱粉料直接挤出成管、板、片、膜及异型材等，也可完成对各种型料的改性及粉料造粒过程，本机采用交流电机，可控无级调速，设有过数保护和故障报警、螺杆芯那油循环恒温，机筒油冷却，并装有真空排气管装置和定量项料装置。

The series extruders with appropriate die-mould and auxiliary machine can directly convert thermoplastic especially PVC powder into pipe,plate sheet,film and profile,and also provide function of modifying and pelleting.The extruders are drived by A.C motor with a thruster to stepless speed regulate.It is also equipped with the over-load protection and stoppage alarming system.The screw's core and the outside of barrel is cooled by circulation of oil,it includes vacuum venting and forced feeding.



主要技术参数 Main technical parameters

型号 Model	长径比 (L/D)	产量 Capacity（kg/h）	螺杆转速 Speed（r/min）	驱动功率 Drive Power（kw）	中心高 Center Height（mm）
SJSZ-45	45/90	120	1-45	15	1000
SJSZ-51	51/105	80-150	1-45	18.5	1000
SJSZ-55	55/113	150-180	40	20	1000
SJSZ-65	65/132	250-300	1-35	37	1000
SJSZ-80	80/156	320-400	1-37	55	1000
SJSZ-92	92/188	600-800	1-33	90	1000

SHR SERIES HIGH-SPEED MIXER
SHR系列高速混合机

性能与结构 Performance and structure

SHR系列混合机用于塑料、橡胶、染料、食品、日用品化工等行业中各种物料的混合、搅拌、干燥、着色，SHR系列混合机，设计先进，操作方便，安全可靠，体积小、重量轻、效率高、能耗小、噪音低。是您理想的选择。

SHR series mixers are mainly used in mixing PVC and all kinds of plasic materials mixing,colouring,drying and etc, in plastics. rubber.food-stuff daily chemical industry and so on.SHR series mixers adopt advanced design and can be operated easily, safely and reliably.They have small size, light, high efficiency low energy consumption and low noise. It is an ideal choice for you to buy such devices.



主要技术参数 Main technical parameters

型号 Model No.	总容积 Capacity（L）	有效容积 Effective Capacity（L）	电机功率 Motor（kw）	主轴转速 Spindle Speed（rpm）	加热方式 Heating Method	卸料方式 Unioad Method
SHR-5A	5	3	1.1	1400	自摩擦 Slef-friction	手动 Hand
SHR-10A	10	7	3	2000		
SHR-50A	50	35	7/11	750/1500	电 Electric	气动 Pneumatic
SHR-100A	100	75	14/22	650/1300		
SHR-200A	200	150	30/42	475/950		
SHR-300A	300	225	40/55	475/950		
SHR-500A	500	375	47/67	430/860		
SHR-800A	800	600	83/110	370/740		
SHR-200C	200	150	30/42	650/1300	自摩擦 Slef-friction	气动 Pneumatic
SHR-300C	300	225	47/67	475/950		
SHR-500C	500	375	83/110	500/1000		

OTHER AUXILIARY MACHINE
其他辅机



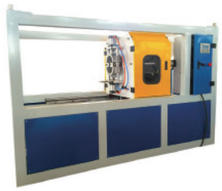
高速磨粉机
High speed grind machine



抬刀切割机
Knife lifting cutter



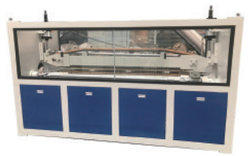
双出切割机
Double outlet cutting machine



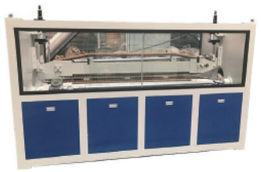
无屑切割机
Chip free cutting machine



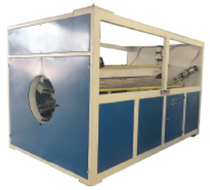
二履带牵引机
Two caterpillars haul-off machine



三履带牵引机
Three caterpillars haul-off machine



四履带牵引机
Four caterpillars haul-off machine



六履带牵引机
Six caterpillars haul-off machine



破碎机
Crusher



团粒机
Agglomerator



搅拌机
Blender



混合机
Mixer



立式脱水机
Vertical dehydrator



冷水机组
Water chilling unit



干燥机
Dryer



粉末上料机
Powder feeder



模温机
Mold temperature controller



喷码印字机
Jet printer



色带印字机
Ribbon printing machine



油墨印字机
Ink printer



吸料机
Suction machine



螺旋上料机
Spiral Feeder



圆形振动箱
Circular vibration box



振动箱
Vibration box